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1 Aim and purpose

To ensure that production parts remain identifiable over a long period of time. Traceability is therefore ensured in the supply chain.

2 Area of application

Steinemann Technology AG

3 General rules for marking:

- All satos TSQ production parts are marked as a rule (except small parts).
- Parts are marked at the place indicated by "XXX" in the drawing.
- The parts are marked with the part number (7 digits), index (no separator) and supplier code (backslash as separator), e.g. "7010050A/FGA".
- The size of the marking should be at least 5 mm (if possible, otherwise smaller).
- The marking should be permanent.
- Unless the drawing states otherwise, marking will be in the form of a label on the part or packaging, as before.
- The choice of marking type is at the supplier's discretion. Physical marking can be used, depending on the production method and internal capabilities.
- Marking must not cause bulging or burrs. This can cause problems in assembly.
- If parts are painted, the marking should still remain easily visible. The marking can also be printed onto the paintwork.
- Suppliers are invited to submit proposals for simplifying the marking process to Steinemann Technology AG.

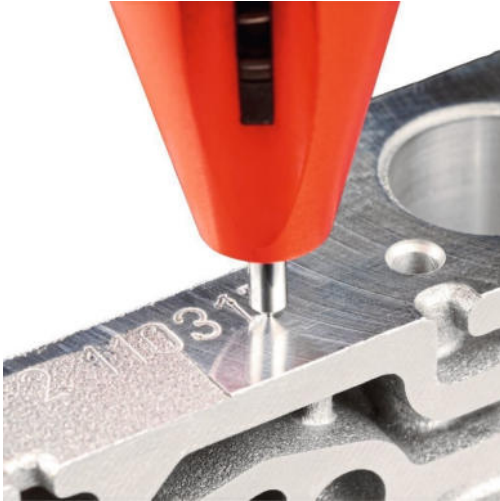
4 Quality responsibility

Responsibility for quality is assigned first and foremost to the supplier and internal quality control (SC-QC).

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5 Approved methods of marking

Marking cutter



Laser marking



Dot peening system



Letter/number punches

